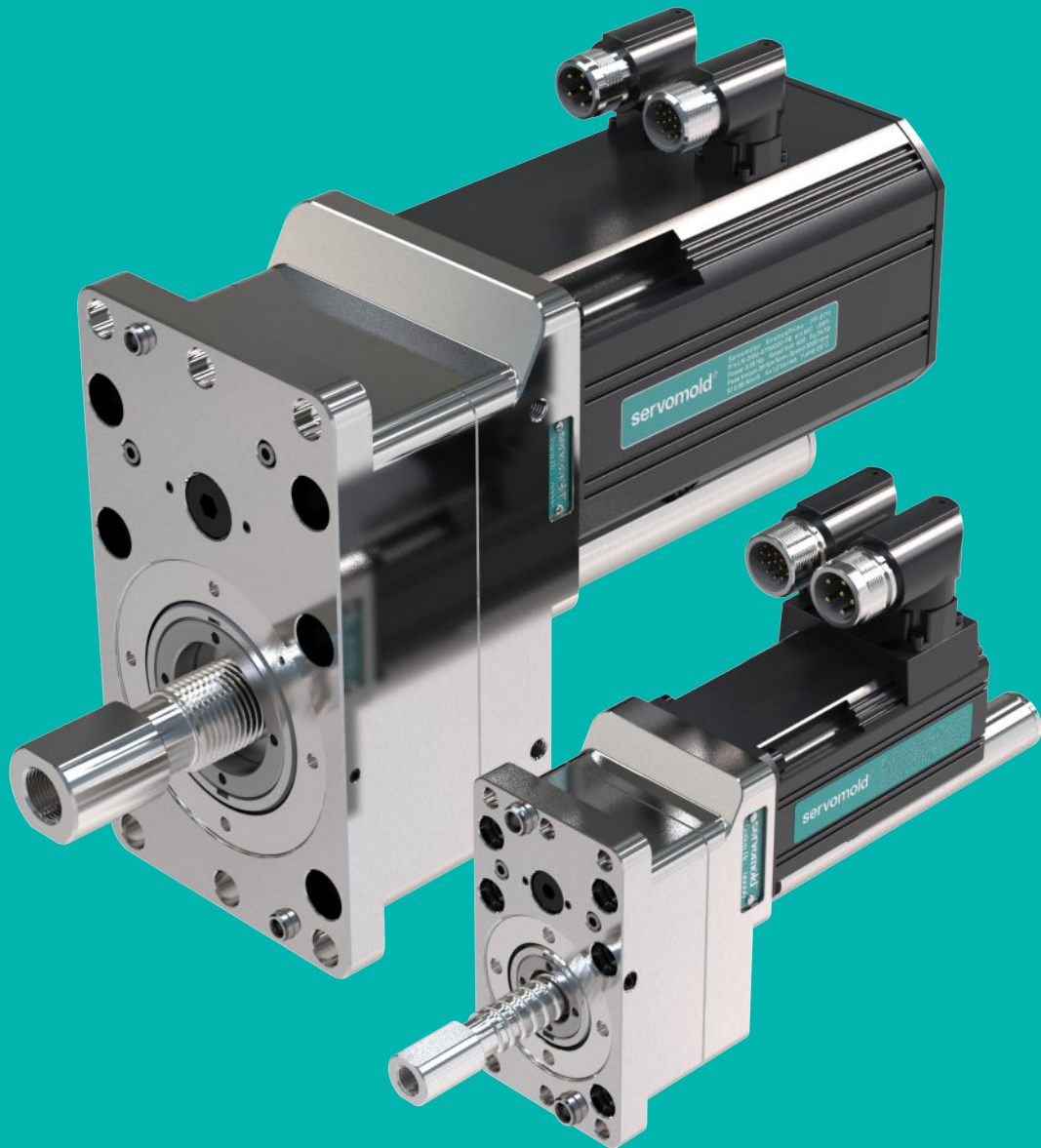


servomold®



Servo linear actuators

SLA

Compact linear actuators with exchangeable spindle and high-performance servo motor



Motion
for
creation

Servomold – The company

Experienced partners and innovators supplying the medical & pharma manufacturing industry.

- › **Over 25 years of experience**
Demonstrating a proven track record in the industry.
- › **Privately owned**
Flexibility in decision-making, fast responses to market changes, strong focus on long-term customer relationships.
- › **Collaborative partnerships**
Building long-term relationships with clients and partners for mutual growth and success.
- › **Full commitment**
To efficient, application-oriented solutions.



Bianca and Thomas Meister, Management

Linear actuators SLA

Product benefits at a glance

- › 100% position and high repeat accuracy
- › Continuously high forces and speeds, independent of the process state
- › Movement profiles can be freely and individually defined and called up
- › Clean, oil-free and therefore optimal cleanroom suitability
- › Easy maintenance due to replaceable ball and roller screws
- › Different power classes from 4 kN to 60 kN available at short notice
- › Compact and robust housing construction made of stainless steel

Compact, powerful and modular

The new SLA-Compact series redefines performance and flexibility. With an innovative concept, it not only offers higher forces, but also impresses with its reduced dimensions – ideal for applications where space and efficiency are equally important.

Optimized for injection molding tools and more

Specially designed for use on injection molding tools, the SLA-Compact delivers outstanding results in demanding manufacturing processes. At the same time, it proves to be an excellent solution for classic automation tasks.

Individual configurations for the highest demands

The modular design and the integration of a wide range of servo motors and variable spindle systems make it possible to tailor the system to each application. This flexibility makes it possible to precisely meet specific customer requirements – regardless of whether it involves the highest speeds or maximum force.



100% control

Servomold linear actuators, together with Servomold control units, allow precise, powerful and safe linear motion. The advantages over hydraulic or pneumatic systems are many but can be summed up in one point – 100% control.

This allows an optimal design of the sequences in the injection molding process, but also the injection mold tools benefit from controlled and careful movements.

The consequences are:

less wear, lower maintenance requirements, higher availability and a significantly longer mold life.

Applications

New tools and retrofit

Servomold linear actuators are the perfect alternative to hydraulic or pneumatic cylinders, both for new molds and for retrofitting existing molds.

The application possibilities and areas of use are diverse – from slider and core movements to racks and plate movements, linear actuators can be used flexibly.

Sliders

For the movement of sliders, Servomold linear actuators can be used as individually controllable actuators.

- › Core pull and slider movements also possible in a closed mold
- › Actuator can hold against injection pressure (calculation necessary)
- › Multi-stage movements allow individual design of the demolding process
- › Optional motor brakes for vertical arrangement prevent sagging of the mechanics when switching off the power

Racks

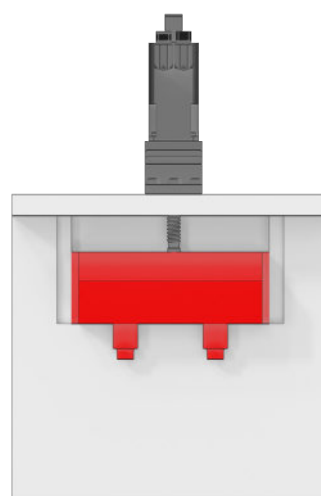
Rack and pinion driven unscrewing molds are still very popular. With Servomold linear actuators, these can now be controlled powerfully, highly precisely and cleanly.

Permanent monitoring of the movement prevents damage to the mold and provides early indications of necessary maintenance or process changes.

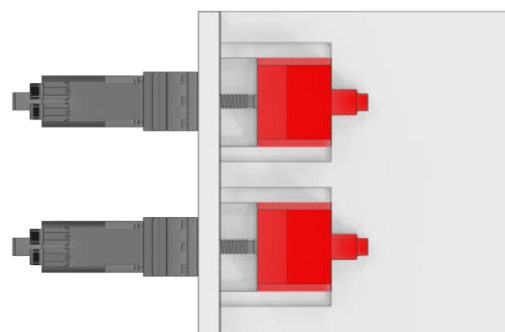
This makes the linear actuators the safe and precise alternative to hydraulic cylinders.

Plates, core pulls and more

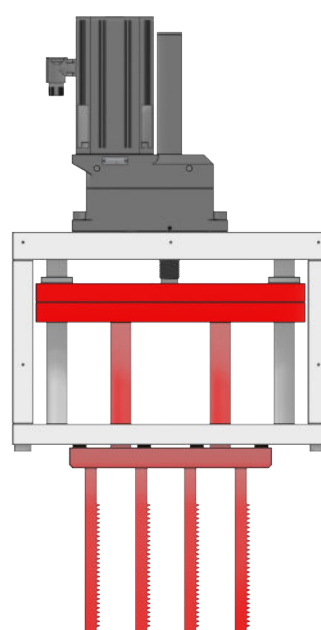
The application possibilities are nearly unlimited. Our project team will help you with the selection and implementation of the linear actuators and give you helpful suggestions – this way, even special applications can be successfully realized.



SLA-MC in vertical arrangement

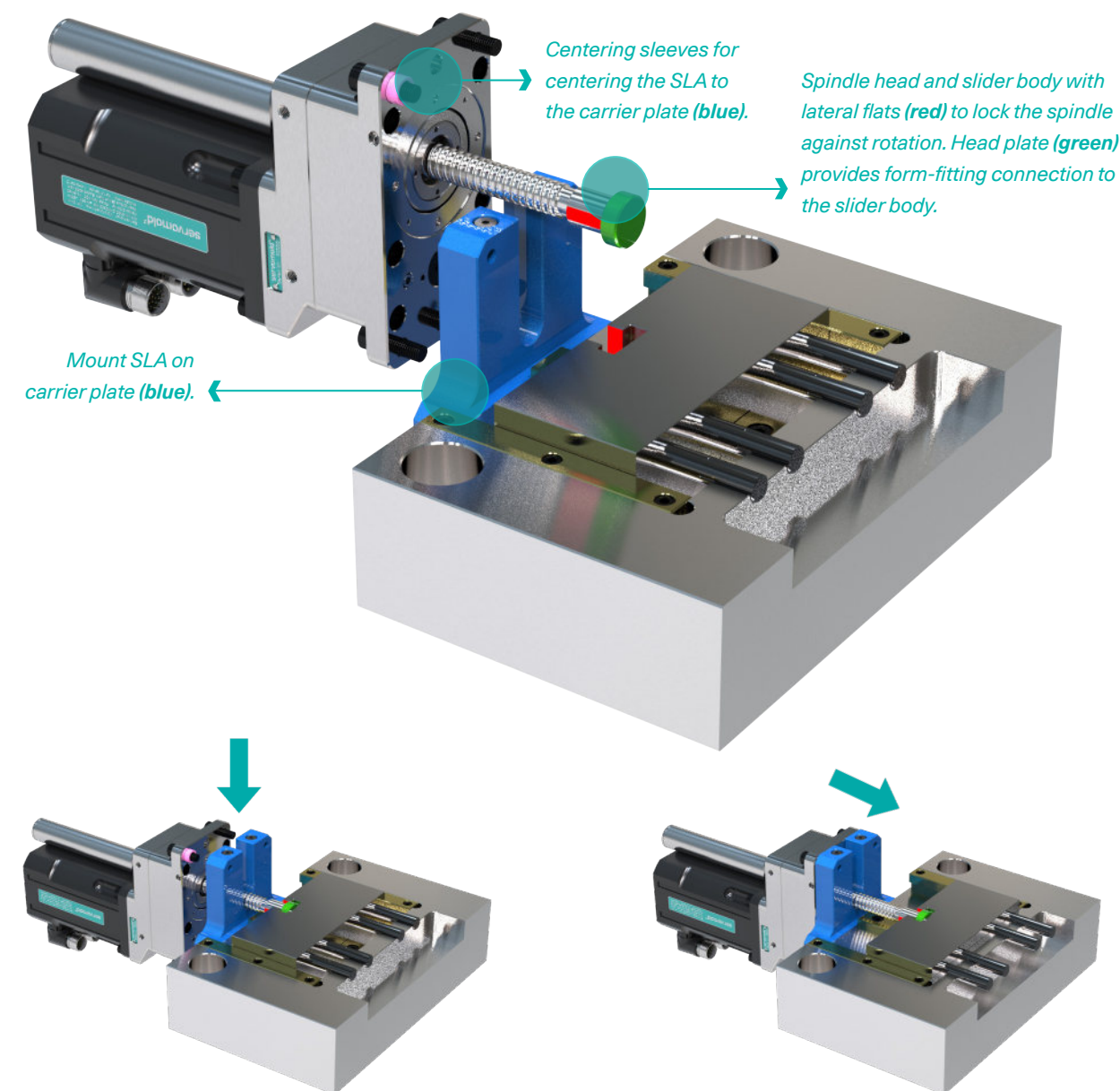


SLA-MC (2x) in horizontal arrangement



SLA-XLC

Installation examples



Mount SLA on carrier plate (blue).

Centering sleeves for centering the SLA to the carrier plate (blue).

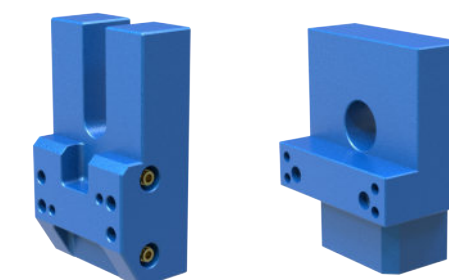
Spindle head and slider body with lateral flats (red) to lock the spindle against rotation. Head plate (green) provides form-fitting connection to the slider body.

Insert spindle head with head plate (green) into slider body.

Push the SLA together with the slider body to the front and insert the centering sleeves. Screw the SLA to the carrier plate.

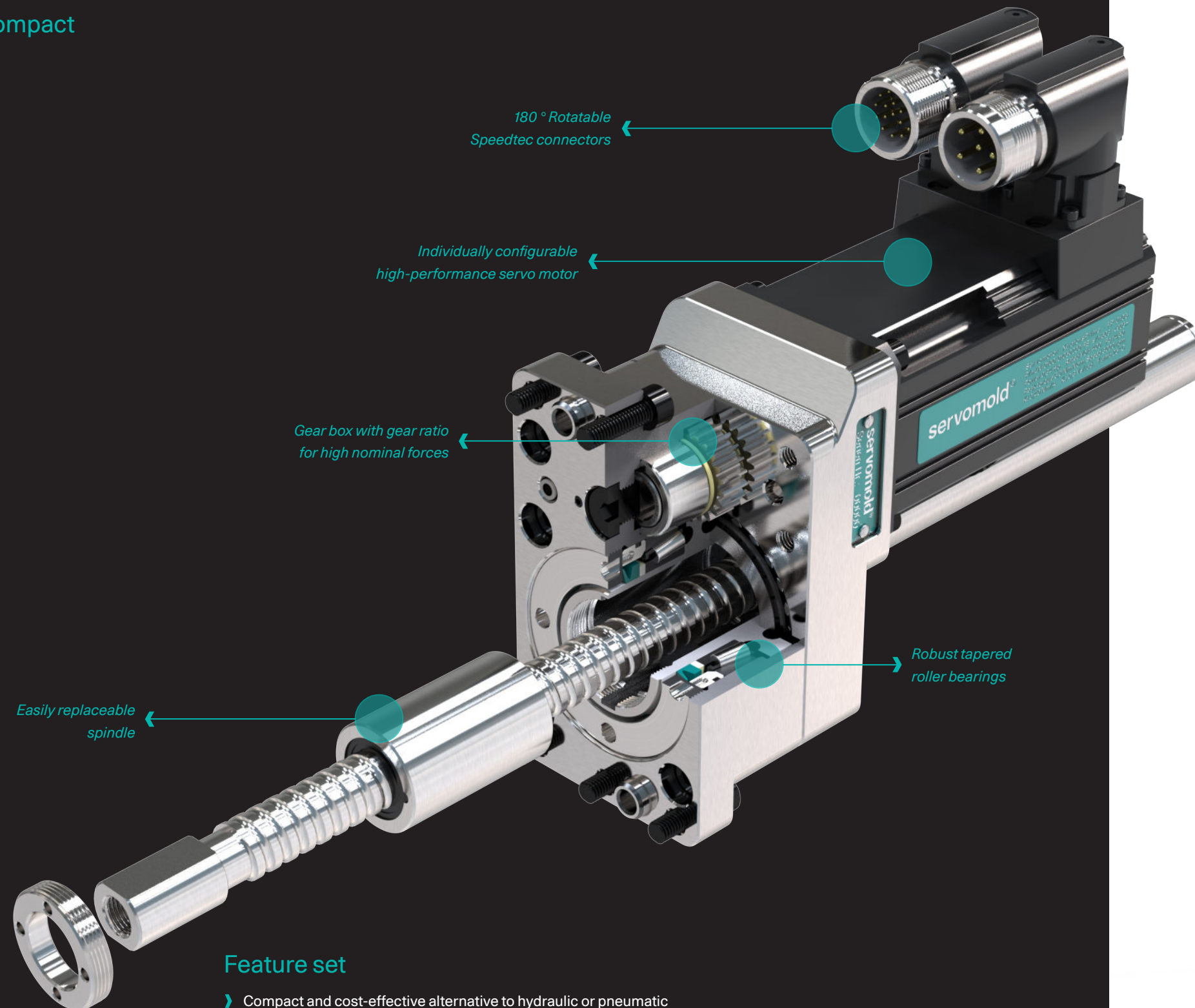
Customer examples carrier plate:

The carrier plate is manufactured by the customer and must be cooled at mold temperatures $>60^{\circ}\text{C}$.



Product highlights SLA

The compact



Feature set

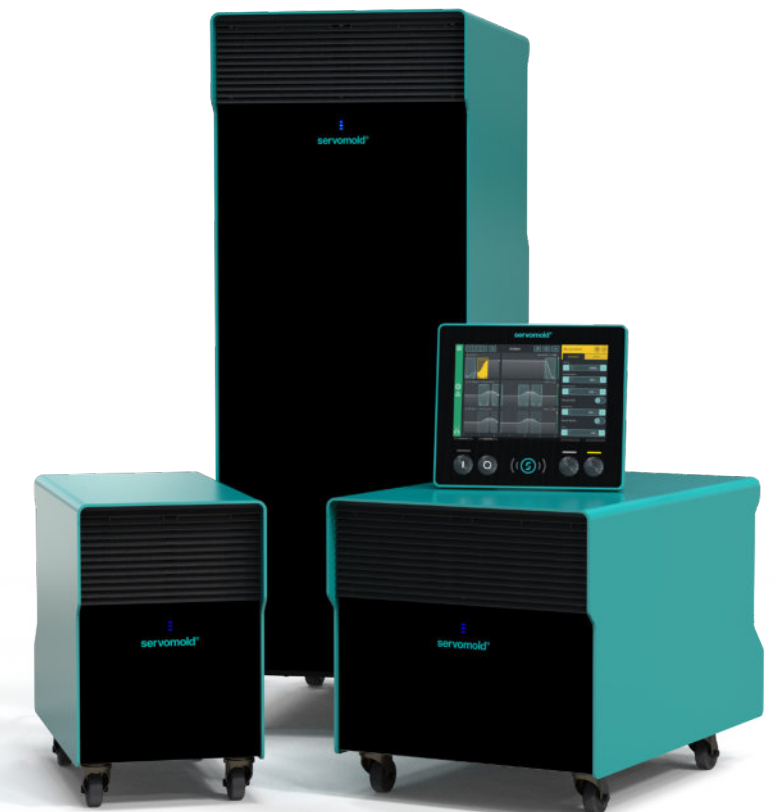
- › Compact and cost-effective alternative to hydraulic or pneumatic cylinders – especially for slide movements
- › Continuously high forces and speeds possible
- › Attached, replaceable high-performance servo motor
- › Easy maintenance due to replaceable ball or roller screw spindle
- › Compact overall length due to offset motor arrangement
- › Different position encoder systems and optional holding brakes possible
- › Compact and robust housing construction made of stainless steel

SLA

The compact servo linear actuator SLA allows translational movements with stroke lengths up to 1000 mm and more. The linear actuator with exchangeable ball or roller screw and high-performance servo motor is a compact, powerful, energy-efficient and clean alternative to hydraulic or pneumatic cylinders for slider, core or plate movements.

Servo MoldControl

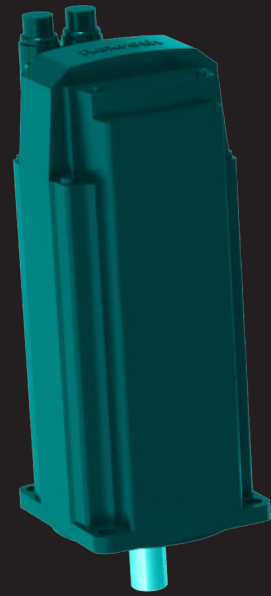
The MoldControl units including touch panel offer an innovative operating concept with which all important parameters and functions are displayed clearly and quickly accessible.



Motor / spindle

Modular flexibility: diverse combination possibilities

Motor option 1



Motor option 2



Standard
High-performance
Servo motor



Motor option 3



Motor option 4



Spindle option - roller screw spindle
Pitch 5/10mm



Standard - ball screw spindle
Pitch 5mm - stroke 150mm



Spindle option - ball screw spindle
Pitch 10mm stroke x



Gear

Gear ratio for high nominal forces



Ball or roller screw spindle

Ball or roller screw spindle with different pitches, optionally configurable in any length and easily removable for maintenance.

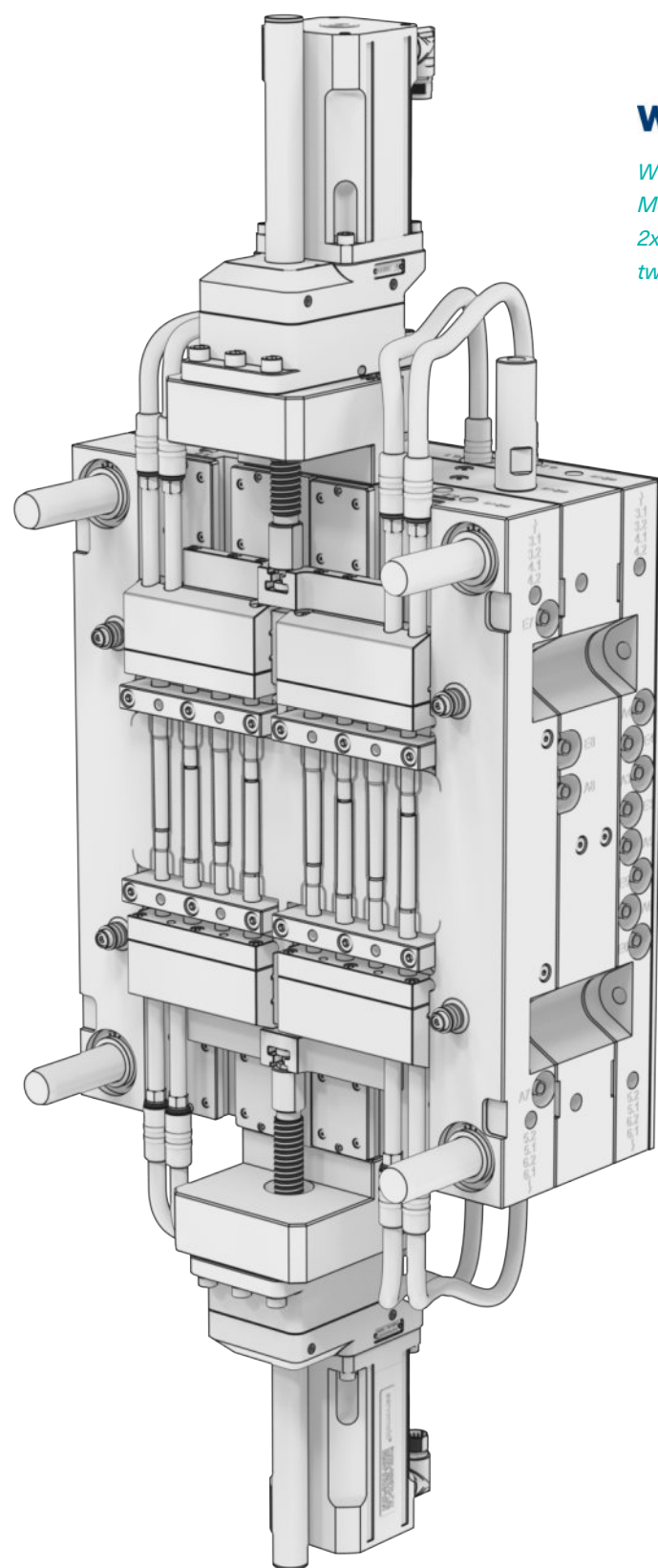


Servo motor

Servo motor with position encoder type resolver or absolute encoder as well as with additional holding brake available.

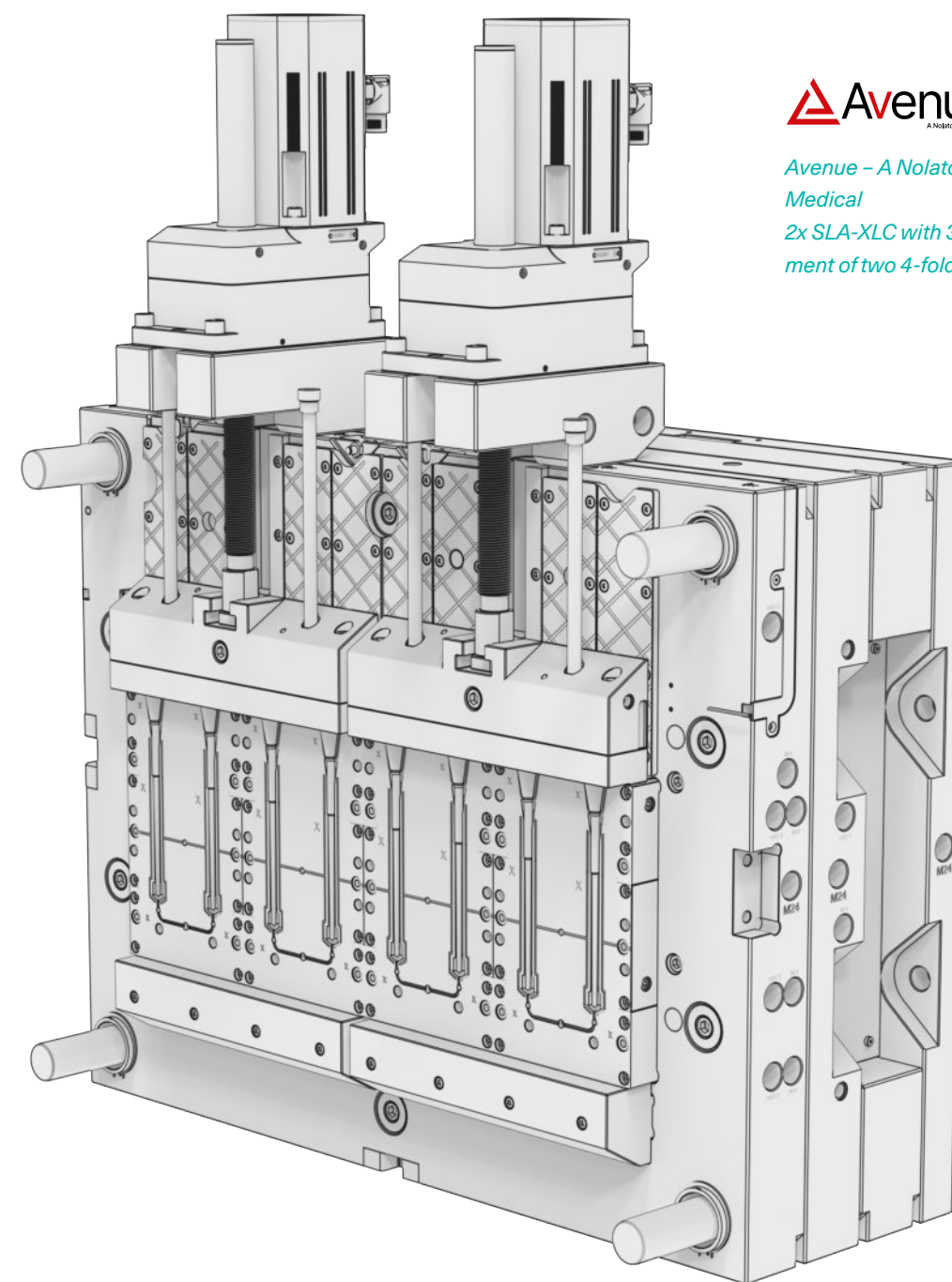


References



WILD & KÜPFER

*Wild & Küpfer AG
Medical
2x SLA-LC with 15 kN for moving
two vertical sliders*



Avenue

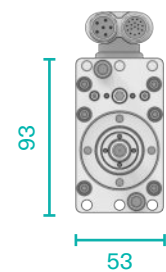
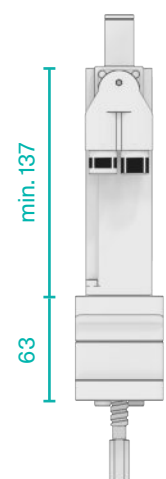
*Avenue – A Nolato Company
Medical
2x SLA-XLC with 35 kN for the move-
ment of two 4-fold sliders*

Size comparison

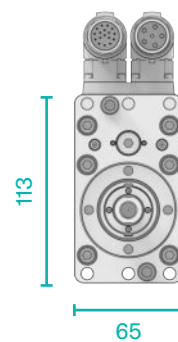
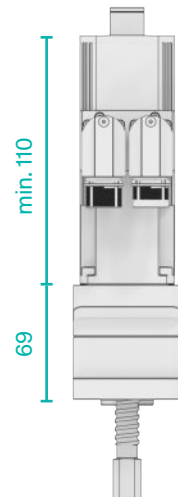
The sizes in comparison

- › Length depending on motor configuration and spindle length
- › Maximum force depending on motor configuration, spindle pitch and motion profile
- › KGT = Ball screw – for standard loads
- › RGT = Roller screw – for higher loads and longer longevity
- › Variants XLC and XXLC available with roller screw only

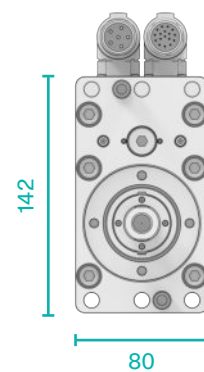
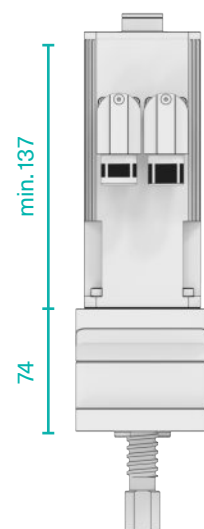
SLA-XSC
4 kN (KGT)
7 kN (RGT)



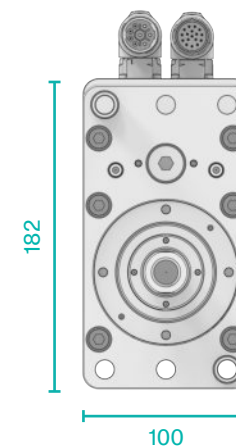
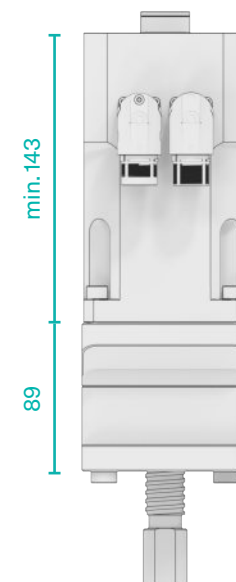
SLA-SC
7 kN (KGT)
9 kN (RGT)



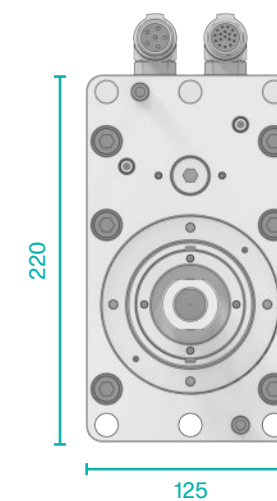
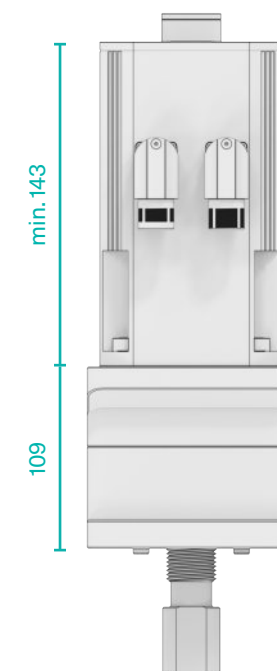
SLA-MC
12 kN (KGT)
15 kN (RGT)



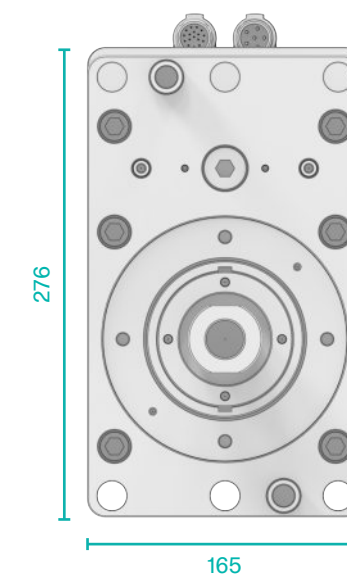
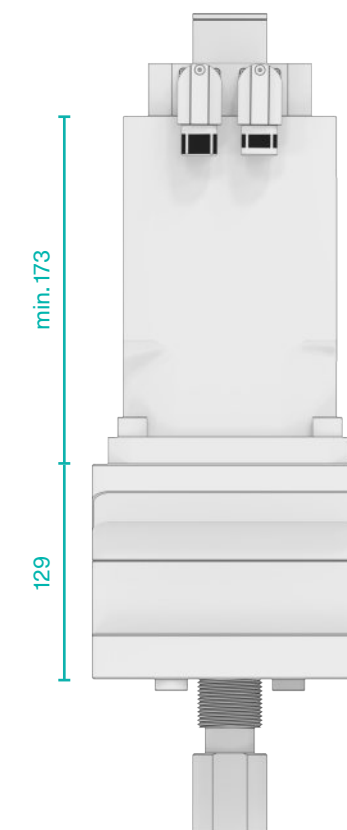
SLA-LC
15 kN (KGT)
25 kN (RGT)



SLA-XLC
35 kN (RGT)



SLA-XXLC
60 kN (RGT)



SLA Variants

Linear actuators – technical details (Standard configuration – spindle pitch 5mm pitch)

Variant	SLA-XSC	SLA-SC	SLA-MC	SLA-LC	SLA-XLC	SLA-XXLC
Ball screw spindle Variants	KGT-12	KGT-16	KGT-20	KGT-25	-	-
Roller screw spindle Variants	RGT-8**	RGT-12**	RGT-15**	RGT-20	RGT-30	RGT-39
Servo motor flange dimension [mm] (max. flange dimension)	40x40 (42x42)	57x57 (58x58)	70x70 (72x72)	98x98 (98x98)	98x98 (116x116)	142x142 (142x142)
Standard motor shaft Ø [mm] (max. motor shaft Ø)	Ø8 (Ø8)	Ø9 (Ø11)	Ø11 (Ø14)	Ø19 (Ø19)	Ø19 (Ø24)	Ø24 (Ø32)
Maximum force [N] KGT	4000	7000	12000	15000	-	-
Maximum force [N] RGT	7000	9000	15000	25000	35000	60000
nominal force [N] (motor-dependent)	1500	2500	6000	12000	20000	30000
Gearbox ratio	2,79	2,43	2,77	2,42	2,55	2,52
Max. speed [mm/sec.] (spindle pitch 5mm)	215-500 (motor-dependent)	400 (motor-dependent)	220-300 (motor-dependent)	230 (motor-dependent)	200-245 (motor-dependent)	240 (motor-dependent)
Weight [kg] motor variant resolver without brake	3	4	8	15	27	48
Load capacity of spindle bearing Dyn. [N]	17700	27500	34500	49000	88000	147000
Load capacity of spindle bearing Stat. [N]	23400	38000	52000	85000	125000	204000

** Variant – not standard – delivery time and price on request

RGT spindle Ø8mm available with pitch 1, 2, 4 and 5mm – delivery time and price on request

RGT spindle Ø12mm available with pitch 1, 2, 4, 5 and 10mm – delivery time and price on request

RGT spindle Ø15mm available with pitch 2, 4, 5, 6, 8 and 10mm – delivery time and price on request

Important

- › The technical data are based on the standard configuration (spindle pitch 5mm)!
- › All data dependent on linear actuator configuration and load profile!
- › XLC and XXLC versions available with roller screw only!

KGT spindle

Ball screw spindle – technical details

Variant	Spindle Ø [mm]	Pitch [mm]	Dyn Load Cdyn [N]	Spindle nut Ø x L [mm]	Spindle head*	Head plate
KGT-12x5	12	5	8660	Ø21x47	Ø12,5x25//11-M8x1	Ø20x6-M8x1
KGT-12x10**	12	10	5950	Ø21x47	Ø12,5x25//11-M8x1	Ø20x6-M8x1
KGT-16x5	16	5	17600	Ø28x45	Ø17x25//14-M10x1	Ø24x8-M10x1
KGT-16x10**	16	10	11500	Ø28x45	Ø17x25//14-M10x1	Ø24x8-M10x1
KGT-20x5	20	5	24700	Ø34x55	Ø21,5x25//20-M12x1,5	Ø30x10-M12x1,5
KGT-20x10**	20	10	16900	Ø34x55	Ø21,5x25//20-M12x1,5	Ø30x10-M12x1,5
KGT-25x5	25	5	31400	Ø42x65	Ø27x35//24-M16x1,5	Ø38x12-M16x1,5
KGT-25x10**	25	10	18800	Ø42x65	Ø27x35//24-M16x1,5	Ø38x12-M16x1,5

* Spindle head – Ø outer diameter x length // width lateral flattening – mounting thread

** Variant – not standard – delivery time and price on request

RGT spindle

Roller screw spindle – technical details

Variant	Spindle Ø [mm]	Pitch [mm]	Dyn Load Cdyn [N]	Spindle nut Ø x L [mm]	Spindle head*	Head plate
RGT-20x5	20	5	55000	Ø42x65	Ø27x35//24-M16x1,5	Ø38x12-M16x1,5
RGT-20x10**	20	10***	44400	Ø42x65	Ø27x35//24-M16x1,5	Ø38x12-M16x1,5
RGT-30x5	30	5	87000	Ø64x85	Ø35x40//30-M20x1,5	Ø50x15-M20x1,5
RGT-30x10	30	10***	101000	Ø64x85	Ø35x40//30-M20x1,5	Ø50x15-M20x1,5
RGT-39x5	39	5	123000	Ø80x100	Ø45x50//40-M24x1,5	Ø65x20-M24x1,5
RGT-39x10	39	10***	145000	Ø80x100	Ø45x50//40-M24x1,5	Ø65x20-M24x1,5

* Spindle head – Ø outer diameter x length // width lateral flattening – mounting thread

** Variant – not standard – delivery time and price on request

*** RGT spindle Ø20 also available with pitch 2, 4, 6, 12mm und 20mm – delivery time and price on request

RGT spindle Ø30 also available with pitch 2, 4, 6, 8, 20mm und 30mm – delivery time and price on request

RGT spindle Ø39 also available with pitch 2, 4, 20mm und 30mm – delivery time and price on request

Important

- › The longevity of the spindle must be calculated for the specific application!
- › The basis of the calculation is the load profile as well as the temperature and quality of the lubrication!
- › No lateral forces may act on the spindle!
- › The spindle must be secured against rotation!
- › The spindle must not be removed from the spindle nut!

WILD & KÜPFER

» At our state-of-the-art facility in Schmerikon, we continuously invest in cutting-edge technology and top performance – that's why we were early adopters and have relied on Servomold technology since then. «

*Daniel Wild, CTO
Wild & Küpfer, Schmerikon – Switzerland*

IGS GeboJagema

» Our strong focus on injection mould tools for the medical industry requires the use of clean and sustainable technologies, such as those made possible by servo systems. With Servomold as a partner, we are consciously relying on an ownermanaged company with clear focus, strong team spirit and the courage to innovate. This matches the core DNA of IGS GeboJagema. «

*Rob Doorackers, CIO
IGS GeboJagema – Netherlands*

BRAUN®

» We are committed to helping our customers increase their production efficiency and implement more sustainable production processes. That is why we have strategically relied on Servomold system components and control units in more than 25 projects since 2014. «

*ppa. Volker Dreher, Head of Process Technology
Braunform – Bahlingen*

Aptar pharma

» With Servomold system components, we realize durable, low-maintenance and highly efficient moulds. In addition, the professional support of a highly motivated team for us the main reasons for the long-standing, cooperative partnership. «

*Volker Kiene, Teamlead Project Management Industrialization Moulds
Aptar – Radolfzell*

FRESENIUS KABI

» The key factors for us are the ease of operation, safety and the individual adaptability of Servomold control units to our processes. With its unique technology and extensive support, Servomold offers the best concept currently available for the use of servo motors in injection mould tools. «

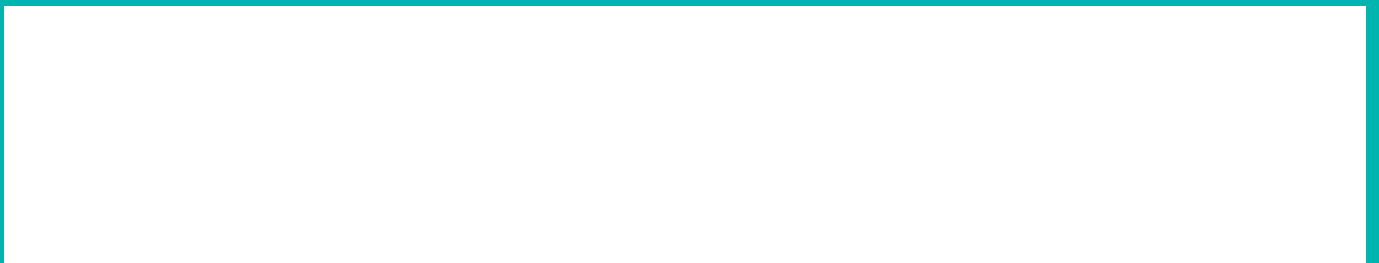
*Thomas Rübsam, Senior Director Technology, Plant Manager, Mihla Competence
Center Injection Molding, Pharmaceuticals and Devices Division
Fresenius Kabi – Mihla*

Röchling

» For us, Servomold is the de facto standard in the servo automation of injection mould tools. Maximum production reliability and performance, sophisticated technology and outstanding service speak for themselves. «

*Christopher Heyd, Manager Tool Shop
Röchling Medical – Brensbach*

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